

# Welded and Welded & Drawn Tubing for Industry

- Proprietary cold-working and forging process
- Diverse Array of Available Material
  - Bright Annealed Stainless Steel
  - Duplex Stainless Steel
  - Nickel Alloys
  - Super Austenitic
  - Super Ferritics/Ferritics
  - Titanium
- Outstanding Welding Methodology
  - Laser Beam Welding (LBW)
  - Automated TIG
  - Plasma Arc Welding
- Controlled furnace environment
- Multi-point quality inspection
- Product packaged right off the mill
- Available in straight lengths, coils, and U-Bends

**ISO 9001:2008**  
REGISTERED

**PED 97/23/EC**  
APPROVED



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# Superior Welded and Welded & Drawn Tubing

RathGibson utilizes lasers, automated TIG and plasma arc welding methods to produce outstanding welded and welded and drawn tubing. Cold work and bright annealing result in a homogeneous microstructure on both the inner diameter (ID) and outer diameter (OD).

## Welded and Welded & Drawn Tubing is Ideal for

Power Generation  
 Chemical  
 Petrochemical  
 Desalination  
 Food  
 Beverage  
 Pharmaceutical

## Products offered

### Stainless Steel

304/304L/304LN/304H	317/317L
309S/309H	321/321H
310S/310H	347/347H
316/316L/316H	

### Nickel

20	600
22	625
200/201	686
400	C-276
59	

### Super Austenitic

AL-6XN	825
254-SMO	904L
800/800H/800HT	27-7MO

### Duplex Stainless Steel

Duplex 2205	Lean Duplex 2304
Lean Duplex 2101	Super Duplex Zeron 100
Lean Duplex 2003	Super Duplex 2507

### Super Ferritics/Ferritics

AL 29-4C	444
E-Brite	446
439	18SR

### Titanium

Grade 2
Grade 12

## Available Tubing Size Range

Wall Sizes	0.01" (0.25 mm)-0.225" (5.715 mm)
OD	1/16" (1.59 mm)-8" (203.2 mm)
Lengths	Straight – Up to 60' 6" (18.44 m) Coils – Up to 80,000' (24.38 km)

The information herein was correct at the time of publication and is subject to change without notice.

**Lincolnshire, Illinois, USA**  
 (Corporate Headquarters)  
 RathGibson

**Clarksville, Arkansas, USA**  
 (Manufacturing)  
 Greenville Tube Company  
[www.greenvilletube.com](http://www.greenvilletube.com)

**Buenos Aires, Argentina**  
 (Sales)  
 RathGibson

**Manama, Bahrain**  
 (Sales)  
 RathGibson

**Seoul, Republic of Korea**  
 (Sales)  
 RathGibson

**North Branch, New Jersey, USA**  
 (Sales and Manufacturing)  
 RathGibson

**Marrero, Louisiana, USA**  
 (Sales and Manufacturing)  
 Mid-South Control Line  
[www.controlline.com](http://www.controlline.com)

**Melbourne, Australia**  
 (Sales)  
 RathGibson

**Shanghai, China**  
 (Sales)  
 RathGibson

**Singapore**  
 (Sales)  
 RathGibson

**Janesville, Wisconsin, USA**  
 (Sales and Manufacturing)  
 RathGibson

**Vienna, Austria**  
 (Sales)  
 RathGibson

**Mumbai, India**  
 (Sales)  
 RathGibson

[www.RathGibson.com](http://www.RathGibson.com)  
[sales@rathgibson.com](mailto:sales@rathgibson.com)



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